



**The “Eagle Eye” Walkabout Sheet
For Plant Manager and Operations Executive**

1. What are the highlights on the production control board in the cell? Can you clearly tell how the cell is performing?
2. Did the output of the cell vary from hour to hour yesterday or today?
3. Are visual controls in place to indicate what is being worked on, what operation is being performed, how the operation should be performed, how much inventory should be available, where materials/tools should be located, etc.?
4. What was the actionable outcome of the daily sunrise meeting in the cell today?
5. How did you use takt time and cycle time analysis to determine the proper staffing levels?
6. Are the kanban rules evident and are they being followed?
7. Can you identify the standard WIP and pitch?
8. Do operators in the cell understand their takt times?
9. Is there more than one piece of material between workstations?
10. Are the upstream and downstream operations in sync with the cell?